

## Facts on Genova PVC-DWV Systems

### Material Quality

Be confident with Genova quality. Some manufacturers "fill" their fittings and/or pipe with foreign substances such as chalk - WE DO NOT. The smooth finish and defined features of each Genova fitting proves our dedication to consistent quality.

### Lightest of All Plumbing Materials

Genova vinyl pipe is by far the lightest of any plumbing pipe. Ten-foot lengths are carried effortlessly and are maneuvered easily within tight spaces.

### Corrosion-Proof

Resistant to all waste system liquids and gases, Genova vinyl pipe has amazing chemical resistance. This same material is now used in chemical plants to convey concentrated acids and strong alkaline solutions-- chemicals which would quickly destroy metallic plumbing pipes.

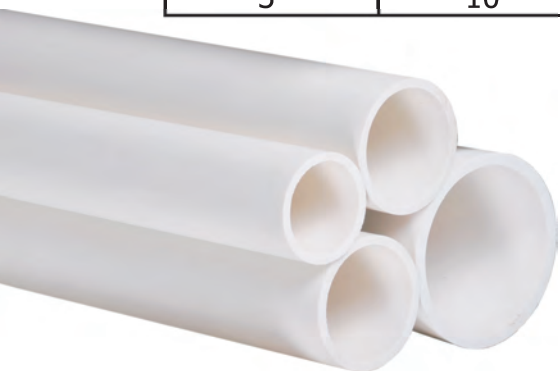
### High Impact Resistance

Blows that would hopelessly dent the best of today's copper plumbing pipe or break cast iron pipe, glance harmlessly off Genova rigid vinyl. Rough handling, back-filling, traffic loads, vibration, temperature changes -- the hazards which make plumbing systems unusable are no problem with superior Genova quality.

### Plumbing Codes Vary by Municipality

Please check your local codes prior to installing your plumbing system. Below are maximum dimensions from fixture to vent stack.

Pipe Size	Distance
1-1/2"	5'
2"	8'
3"	10'



## Genova Wrote the Book on Plastic Plumbing

This fully illustrated text makes you the plumbing expert. See how easy and economical it is to plumb your whole house or addition, install a sump pump and even build a sewer-septic system utilizing today's modern plastic piping materials.

The "Do-It-Yourself" book is the most comprehensive book yet on modern plumbing installation and deserves a prominent place in your "how-to" library.



If not available in your dealer's how-to-library, please clip out this order form and send for your guide into the world of easy-to-do plumbing.

\$9.95 plus \$6.00 handling each  
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PRODUCTS

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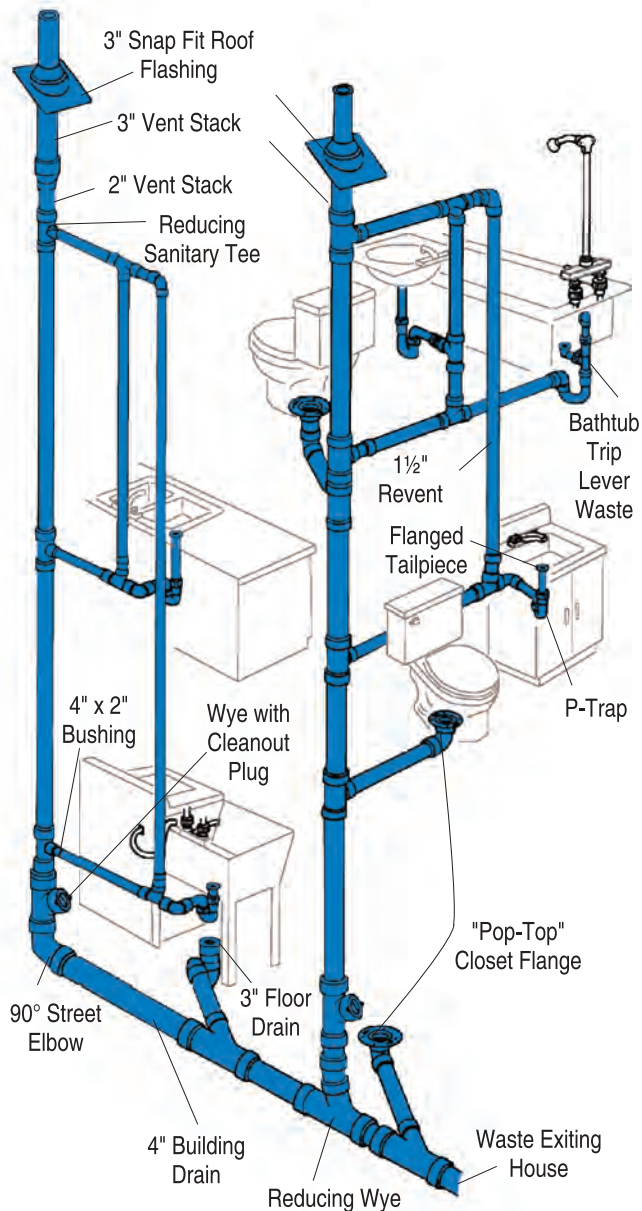
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for  
**Home Plumbing**

**Genova**  
PRODUCTS

# PVC-DWV



## In-Home Plumbing System

When it comes to plumbing, whether it is an entire house or just repairs, Genova makes it easy. All you need are the right tools to complete a Genova job. If you can swing a saw, use a brush, read a rule, use a level, and you know that water runs downhill, you can "Plumb-It-Yourself."

### Solvent Welding PVC

Genova distributes a variety of solvents recommended for solvent welding PVC pipe and fittings.

- Novaweld® P
- Arcticweld® P
- All Purpose Cement
- Nova Clean® Cleaner/Primer
- Purple Primer

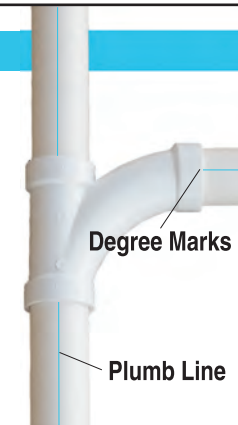
1. Cut pipe to length squarely using a fine-tooth saw or pipe cutter. Allow for makeup dimension (depth of fitting socket).
2. Remove all burrs using sandpaper or a knife.
3. With a clean rag, wipe NovaClean® Cleaner/Primer or Purple Primer on pipe and socket.
4. In warm weather or at room temperature follow immediately with NovaWeld® P or All Purpose Cement application. In cold weather use Arcticweld® P. Apply cement liberally on pipe and sparingly on socket.
5. Quickly push the pipe into the socket with a slight twisting motion until it bottoms. Adjust alignment of fitting immediately, before the solvent sets up.

### 3" Sch. 30 PVC-DWV System

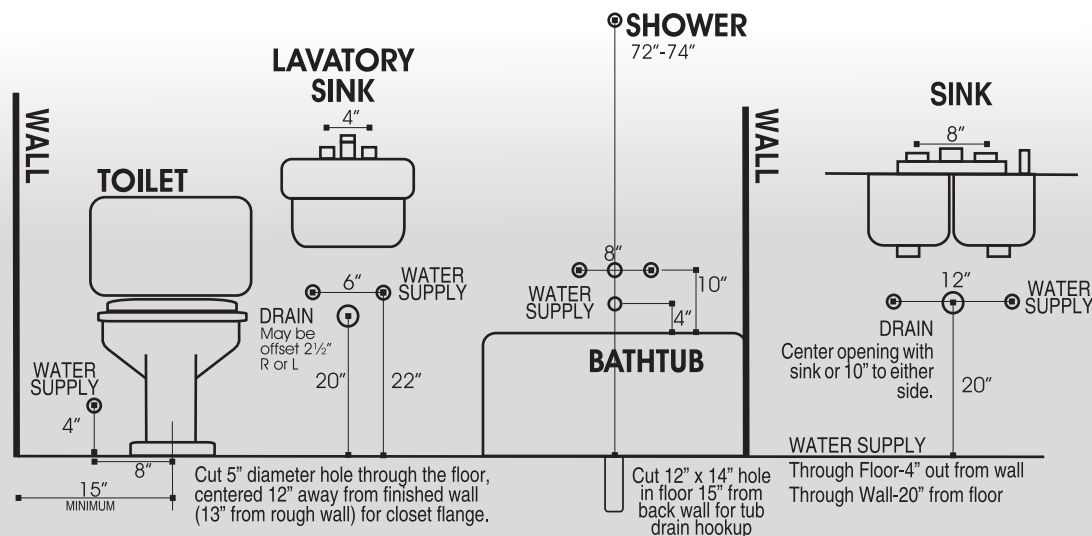
The Sch. 30 PVC system is the most versatile DWV system on the market. All Genova Schedule 30 fittings fit into a standard 2" x 4" wall, eliminating the need for 2" x 6" or 2" x 8" studs. Genova eliminates size problems before they begin. Use existing walls in old houses without the need for expensive replastering or redecorating; in new work the builder doesn't have to remember which walls to redesign for stacks or vents.

### Plumb Line

Solvent welding vinyl pipe and fittings is a permanent process. To eliminate costly errors, Genova pipe features a plumb line as a reference mark relative to the degree marks on Genova fittings. Another way Genova helps you install a perfect system.



You Can Plumb-It-Yourself



800.521.7488