In-Home Plumbing System

When it comes to plumbing, whether it is an entire house or just repairs, Genova makes it easy. All you need are the right tools to complete a Genova job. If you can swing a saw, use a brush, read a rule, use a level, and you know that water runs downhill, you can "Plumb-It-Yourself."

Solvent Welding PVC

Genova distributes a variety of solvents recommended for solvent welding PVC pipe and fittings.

- Novaweld® P
- Arcticweld® P
- All Purpose Cement
- Nova Clean® Cleaner/Primer
- Purple Primer

1. Cut pipe to length squarely using a fine-tooth saw or pipe cutter. Allow for makeup dimension (depth of fitting socket).
2. Remove all burrs using sandpaper or a knife.
3. With a clean rag, wipe NovaClean® Cleaner/Primer or Purple Primer on pipe and socket.
4. In warm weather or at room temperature follow immediately with NovaWeld® P or All Purpose Cement application. In cold weather use Arcticweld® P. Apply cement liberally on pipe and sparingly on socket.
5. Quickly push the pipe into the socket with a slight twisting motion until it bottoms. Adjust alignment of fitting immediately, before the solvent sets up.

3” Sch. 30 PVC-DWV System

The Sch. 30 PVC system is the most versatile DWV system on the market. All Genova Schedule 30 fittings fit into a standard 2” x 4” wall, eliminating the need for 2” x 6” or 2” x 8” studs. Genova eliminates size problems before they begin. Use existing walls in old houses without the need for expensive replastering or redecorating; in new work the builder doesn’t have to remember which walls to redesign for stacks or vents.
Facts on Genova PVC-DWV Systems

Material Quality
Be confident with Genova quality. Some manufacturers “fill” their fittings and/or pipe with foreign substances such as chalk - WE DO NOT. The smooth finish and defined features of each Genova fitting proves our dedication to consistent quality.

Lightest of All Plumbing Materials
PVC pipe is one of the lightest plumbing materials. Ten-foot lengths are carried effortlessly and are maneuvered easily within tight spaces.

Corrosion-Proof
Resistant to all waste system liquids and gases, Genova vinyl pipe has amazing chemical resistance. This same material is now used in chemical plants to convey concentrated acids and strong alkaline solutions—chemicals which would quickly destroy metallic plumbing pipes.

High Impact Resistance
Blows that would hopelessly dent the best of today’s copper plumbing pipe or break cast iron pipe, glance harmlessly off Genova rigid vinyl. Rough handling, back-filling, traffic loads, vibration, temperature changes -- the hazards which make plumbing systems unusable are no problem with superior Genova quality.

Plumbing Codes Vary by Municipality
Please check your local codes prior to installing your plumbing system. Below are maximum dimensions from fixture to vent stack.

<table>
<thead>
<tr>
<th>Pipe Size</th>
<th>Distance</th>
</tr>
</thead>
<tbody>
<tr>
<td>1½&quot;</td>
<td>5'</td>
</tr>
<tr>
<td>2&quot;</td>
<td>8'</td>
</tr>
<tr>
<td>3&quot;</td>
<td>10'</td>
</tr>
</tbody>
</table>

Genova Wrote the Book on Plastic Plumbing

This fully illustrated text makes you the plumbing expert. See how easy and economical it is to plumb your whole house or addition, install a sump pump and even build a sewer-septic system utilizing plastic piping materials.

The “Do-It-Yourself” book is the most comprehensive book yet on plumbing installation and deserves a prominent place in your “how-to” library. Order today!

$9.95 plus $6.65 handling each (Michigan residents add 6% sales tax)

Please send me ______ copy(s)
☐ Payment enclosed
☐ Bill my charge card

____VISA  _____MASTERCARD  _____AMERICAN EXPRESS

SECURITY CODE _______

Credit Card#_________________________EXP.___

Name______________________________

Address____________________________

City, State, ZIP_____________________

Signature________________________________

(Required for charge card purchases)

Genova PRODUCTS
7034 E. Court Street | Box 309 | Davison, MI 48423-0309
1-800-521-7488 | www.genovaproducs.com